



PRESERVE THE VICTORY

SC 1376

HIGH GLOSS CLEARCOAT

GENERAL DESCRIPTION:

2K urethane clear used for sports equipment application

MIX RATIO:

(3:1:1)

COMPONENT:

SC 1376 High Gloss Clearcoat

SC 6020 Hardener

SC 8010 Reducer

VOLUME:

3

1

1

POT LIFE:

4-6 hours at 75°F (24°C)

APPLICATION:

Apply 1 wet coat to achieve desired film build.

Allow 10 to 15 minutes flash time between coats.

GUN SETUP:

Conventional & HVLP: 1.3-1.6 mm

SPRAY PRESSURE:

Conventional

Gravity Feed: 30-40 PSI at the gun

HVLP: 8-10 PSI at the cap

CLEANING OF PAINT EQUIPMENT:

Clean spray equipment as soon as possible with approved

Compliant Wash Thinner.

DRY TIMES:

AIR DRY 24hrs at 70°F (21°C)

FORCE DRY:

90 minutes at 130°F (55°C)

HIGHGLOSS CLEARCOAT

3 PARTS
CLEARCOAT SC 1376



1 PART
HARDENER SC 6020



1 PART
REDUCER SC 8010

