



PRESERVE THE VICTORY

SC 5400 FLEXCOAT SEALER

GENERAL DESCRIPTION:

2K sealer used for sports equipment application

MIX RATIO:

(7:1:3)

COMPONENT:

SC 5400 Flexcoat Sealer

SC 6040 Hardener

SC 8010 Reducer

VOLUME:

7

1

3

POT LIFE:

1-2 hours at 75°F (24°C)

APPLICATION:

Apply 1 wet coat to achieve desired film build.

Allow 10 to 15 minutes flash time between coats.

GUN SETUP:

Conventional & HVLP: 1.6-1.8 mm

SPRAY PRESSURE:

Conventional

Gravity Feed: 30-40 PSI at the gun

HVLP: 8-10 PSI at the cap

CLEANING OF PAINT EQUIPMENT:

Clean spray equipment as soon as possible with approved
Compliant Wash Thinner.

DRY TIMES:

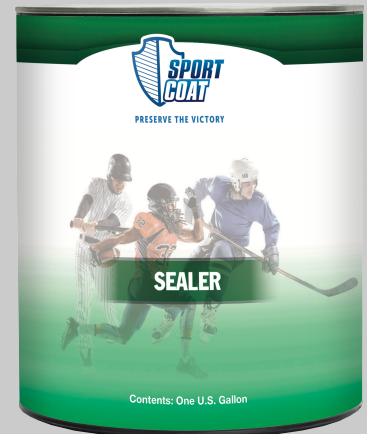
AIR DRY at 70°F (21°C)

To topcoat 15 minutes

Must lightly scuff after 24 hours

PRIMER

7 PARTS
SEALER SC 5400



1 PART
HARDENER SC 6040



3 PART
REDUCER SC 8010

