



PRESERVE THE VICTORY

BASECOAT

GENERAL DESCRIPTION:

Urethane basecoat used for sports equipment application

MIX RATIO:

(6:1:4)

COMPONENT:

SC Mixed Color
SC 6040 Hardener
SC 8010 Reducer

VOLUME:

6
1
4

POT LIFE:

4-6 hours at 75°F (24°C)

APPLICATION:

Apply 2 coats to achieve desired film build.
Allow 10 to 15 minutes flash time between coats.

GUN SETUP:

Conventional & HVLP: 1.3-1.6 mm

SPRAY PRESSURE:

Conventional
Gravity Feed: 30-40 PSI at the gun
HVLP: 8-10 PSI at the cap

CLEANING OF PAINT EQUIPMENT:

Clean spray equipment as soon as possible with approved
Compliant Wash Thinner.

DRY TIMES:

AIR DRY 15 minutes at 70°F (21°C)

To topcoat 15 minutes

Must lightly scuff after 24 hours

BASECOAT

6 PART
BASECOAT COLOR



1 PART
HARDENER SC 6040



4 PART
REDUCER SC 8010

