



PRESERVE THE VICTORY

SC 2XXX

FACTORY PACK SINGLE LAYER

GENERAL DESCRIPTION:

2K urethane topcoat used for sports equipment

MIX RATIO:

Solid(3:1:1) Metallic(5:2:20%)

COMPONENT:

SC 2xxx Factory Pack

SC 6040 Hardener

SC 8010 Reducer

VOLUME:

3

1

1

VOLUME:

5

2

20%

POT LIFE:

4-6 hours at 75°F (24°C)

APPLICATION:

Apply 2 coats to achieve desired film build.

Allow 10 to 15 minutes flash time between coats.

GUN SETUP:

Conventional & HVLP: 1.3-1.6 mm

SPRAY PRESSURE:

Conventional

Gravity Feed: 30-40 PSI at the gun

HVLP: 8-10 PSI at the cap

CLEANING OF PAINT EQUIPMENT:

Clean spray equipment as soon as possible with approved

Compliant Wash Thinner.

DRY TIMES:

AIR DRY 24hrs at 70°F (21°C)

FORCE DRY:

90 minutes at 130°F (55°C)

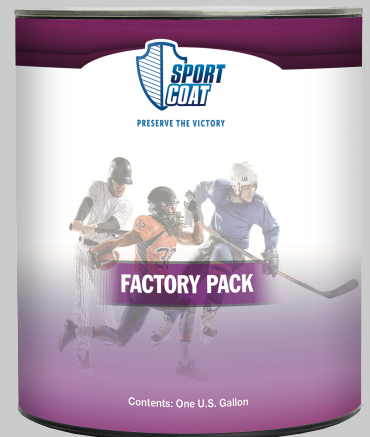
**FP SINGLE
LAYER SOLID**

**FP SINGLE LAYER
METALLIC**

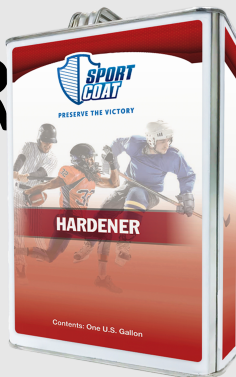
**3 PARTS
COLOR**



**5 PARTS
COLOR**



**1 PART
HARDENER
SC 6040**



**2 PARTS
HARDENER
SC 6040**



**1 PART
REDUCER
SC 8010**



**20 %
REDUCER
SC 8010**

