



**PRESERVE THE VICTORY**

# **SC 1305**

## **MATTE CLEARCOAT**

**GENERAL DESCRIPTION:**

2K urethane matte clear used for sports equipment application

**MIX RATIO:**

(3:1:.5)

**COMPONENT:**

SC 1376 High Gloss Clearcoat

SC 6020 Hardener

SC 8010 Reducer

**VOLUME:**

3

1

.5

**POT LIFE:**

4-6 hours at 75°F (24°C)

**APPLICATION:**

Apply 1 wet coat to achieve desired film build.

Allow 10 to 15 minutes flash time between coats.

**GUN SETUP:**

Conventional & HVLP: 1.3-1.6 mm

**SPRAY PRESSURE:**

Conventional

Gravity Feed: 30-40 PSI at the gun

HVLP: 8-10 PSI at the cap

**CLEANING OF PAINT EQUIPMENT:**

Clean spray equipment as soon as possible with approved  
Compliant Wash Thinner.

**DRY TIMES:**

AIR DRY, 24hrs at 70°F (21°C)

**FORCE DRY:**

90 minutes at 130°F (55°C)

# MATTE CLEARCOAT

3 PARTS  
CLEARCOAT  
1305,1320,1350



1 PART  
HARDENER SC 6020



1/2 PART  
REDUCER SC 8010

