



PRESERVE THE VICTORY

SINGLE LAYER TOPCOAT

GENERAL DESCRIPTION:

2K urethane topcoat used for sports equipment application

MIX RATIO:

Solid(3:1:1) Metallic(5:2:20%)

COMPONENT:

SC Mixed Color
SC 6040 Hardener
SC 8010 Reducer

VOLUME:

3
1
1

VOLUME:

5
2
20%

POT LIFE:

4-6 hours at 75°F (24°C)

APPLICATION:

Apply 2 coats to achieve desired film build.
Allow 10 to 15 minutes flash time between coats.

GUN SETUP:

Conventional & HVLP: 1.3-1.6 mm

SPRAY PRESSURE:

Conventional
Gravity Feed: 30-40 PSI at the gun
HVLP: 8-10 PSI at the cap

CLEANING OF PAINT EQUIPMENT:

Clean spray equipment as soon as possible with approved
Compliant Wash Thinner.

DRY TIMES:

AIR DRY, 24hrs at 70°F (21°C)

FORCE DRY:

90 minutes at 130°F (55°C)

SINGLE LAYER SOLID

3 PARTS
COLOR

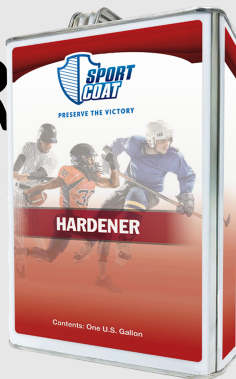


SINGLE LAYER METALLIC

5 PARTS
COLOR



1 PART
HARDENER
SC 6040



2 PARTS
HARDENER
SC 6040



1 PART
REDUCER
SC 8010



20 %
REDUCER
SC 8010

